

Practice: 374 - Farmstead Energy Improvement**Scenario: #1 - Ventilation, exhaust****Scenario Description:**

Replacement of a conventional exhaust fan with high volume, low speed, efficient exhaust fan. Fans being installed should be models previously tested by BESS Lab or the Air Movement and Control Association and be in top 20 percentile of fans tested. Practice certification will be through receipts and pictures from the applicant. Typical scenario includes the replacement of a 48" fan.

Before Situation:

Inefficient ventilation in an agricultural building.

After Situation:

High-efficiency ventilation system which reduces energy use. The new ventilation equipment will provide suitable air quality and reduce overall power requirements (kW) compared to the existing ventilation system as evidenced in an energy audit. Associated practices/activities: may include 122-AgEMP - HQ, and other activities within 374-Farmstead Energy Improvement. The resource concern is inefficient use of energy in the farm operation which increases dependence on non-renewable energy sources and can be addressed through improved energy efficiency. Any improvements are based on a Type 2 energy audit meeting the requirements of ASABE S612.

Scenario Feature Measure: Each

Scenario Unit: Each

Scenario Typical Size: 1

Scenario Cost: \$1,344.54

Scenario Cost/Unit: \$1,344.54

Cost Details (by category):

Component Name	ID	Component Description	Unit	Price (\$/unit)	Quantity	Cost
Labor						
Skilled Labor	230	Labor requiring a high level skill set: Includes carpenters, welders, electricians, conservation professionals involved with data collection, monitoring, and or record keeping, etc.	Hour	\$29.26	3	\$87.78
Materials						
Fan, exhaust, 48" High Efficiency	1187	48 inch high efficiency exhaust fan, controls, wiring, and associated appurtenances. Materials only.	Each	\$1,256.76	1	\$1,256.76

Practice: 374 - Farmstead Energy Improvement**Scenario: #2 - Ventilation, horizontal air circulation****Scenario Description:**

A system of fans are installed to create a horizontal air circulation pattern; the new system promotes efficient heat and moisture distribution. In a typical 10,000 square foot greenhouse, 10 HAF fans are needed. Fan performance meets Energy Audit efficiency criteria as tested by AMCA or BESS Labs.

Before Situation:

Inefficient air circulation system in a greenhouse.

After Situation:

High-efficiency air circulation system which reduces energy use. The new equipment will provide suitable air quality and reduce overall power requirements (kW) compared to the existing system as evidenced in an energy audit. Associated practices/activities: may include 122-AgEMP - HQ, and other activities within 374-Farmstead Energy Improvement. The resource concern is inefficient use of energy in the farm operation which increases dependence on non-renewable energy sources and can be addressed through improved energy efficiency. Any improvements are based on a Type 2 energy audit meeting the requirements of ASABE S612.

Scenario Feature Measure: Each

Scenario Unit: Each

Scenario Typical Size: 1

Scenario Cost: \$204.07

Scenario Cost/Unit: \$204.07

Cost Details (by category):

Component Name	ID	Component Description	Unit	Price (\$/unit)	Quantity	Cost
Labor						
Skilled Labor	230	Labor requiring a high level skill set: Includes carpenters, welders, electricians, conservation professionals involved with data collection, monitoring, and or record keeping, etc.	Hour	\$29.26	2	\$58.52
Materials						
Fan, HAF, 1/10 to 1/15 HP	1189	High efficiency Horizontal Air Flow (HAF) fan, controls, wiring, and associated appurtenances. Materials only.	Each	\$145.55	1	\$145.55

Practice: 374 - Farmstead Energy Improvement**Scenario: #3 - Plate Cooler, small****Scenario Description:**

The installation of all stainless steel dual pass plate cooler, type 316 stainless steel. Practice certification will be through receipts and pictures from the applicant.

Before Situation:

Inefficient milk cooling (minimal pre-cooling of milk before entering the bulk tank).

After Situation:

High-efficiency milk cooling system which reduces energy use. The new milk cooling equipment will pre-cool the milk and reduce overall power requirements (kW) compared to the existing milk cooling system (where most of the cooling was accomplished in the bulk tank) as evidenced in an energy audit. Associated practices/activities: may include 122-AgEMP - HQ, and other activities within 374-Farmstead Energy Improvement. The resource concern is inefficient use of energy in the farm operation which increases dependence on non-renewable energy sources and can be addressed through improved energy efficiency. Any improvements are based on a Type 2 energy audit meeting the requirements of ASABE S612.

Scenario Feature Measure: Each

Scenario Unit: Each

Scenario Typical Size: 1

Scenario Cost: \$4,795.10

Scenario Cost/Unit: \$4,795.10

Cost Details (by category):

Component Name	ID	Component Description	Unit	Price (\$/unit)	Quantity	Cost
Labor						
Skilled Labor	230	Labor requiring a high level skill set: Includes carpenters, welders, electricians, conservation professionals involved with data collection, monitoring, and or record keeping, etc.	Hour	\$29.26	8	\$234.08
Materials						
Plate Cooler, ≤ 499 gal/hr capacity	1176	Stainless Steel, dual pass plate cooler with < 499 gallon/hour capacity. Includes materials and shipping only.	Each	\$4,561.02	1	\$4,561.02

Practice: 374 - Farmstead Energy Improvement**Scenario: #4 - Plate Cooler****Scenario Description:**

The installation of all stainless steel dual pass plate cooler, type 316 stainless steel. Practice certification will be through receipts and pictures from the applicant.

Before Situation:

Inefficient milk cooling (minimal pre-cooling of milk before entering the bulk tank).

After Situation:

High-efficiency milk cooling system which reduces energy use. The new milk cooling equipment will pre-cool the milk and reduce overall power requirements (kW) compared to the existing milk cooling system (where most of the cooling was accomplished in the bulk tank) as evidenced in an energy audit. Associated practices/activities: may include 122-AgEMP - HQ, and other activities within 374-Farmstead Energy Improvement. The resource concern is inefficient use of energy in the farm operation which increases dependence on non-renewable energy sources and can be addressed through improved energy efficiency. Any improvements are based on a Type 2 energy audit meeting the requirements of ASABE S612.

Scenario Feature Measure: Each

Scenario Unit: Each

Scenario Typical Size: 1

Scenario Cost: \$6,553.05

Scenario Cost/Unit: \$6,553.05

Cost Details (by category):

Component Name	ID	Component Description	Unit	Price (\$/unit)	Quantity	Cost
Labor						
Skilled Labor	230	Labor requiring a high level skill set: Includes carpenters, welders, electricians, conservation professionals involved with data collection, monitoring, and or record keeping, etc.	Hour	\$29.26	8	\$234.08
Materials						
Plate Cooler, 750 - 999 gal/hr capacity	1178	Stainless Steel, dual pass plate cooler with 750 - 999 gallon/hour capacity. Includes materials and shipping only.	Each	\$6,318.97	1	\$6,318.97

Practice: 374 - Farmstead Energy Improvement**Scenario: #5 - Scroll Compressor****Scenario Description:**

Install a new scroll compressor, associated controls, wiring, and materials to retrofit an existing refrigeration system. A new condenser is not included in this typical scenario. Typical scenario includes a new 5 horsepower scroll compressor.

Before Situation:

Inefficient reciprocating compressor as a key component of the refrigeration system used to cool milk. The compressor is a critical part of a milk cooling system, affecting milk quality, system reliability, and system efficiency.

After Situation:

A more efficient scroll compressor, which will reduce energy use, is evidenced by the energy audit. A comparably sized scroll compressor provides refrigeration capacity at a higher efficiency than a reciprocating compressor. Newer scroll compressor systems typically reduce electricity use by 15 to 25 percent compared to reciprocating compressors. Associated practices/activities: may include 122-AgEMP - HQ, and other activities within 374-Farmstead Energy Improvement. The resource concern is inefficient use of energy in the farm operation which increases dependence on non-renewable energy sources and can be addressed through improved energy efficiency. Any improvements are based on a Type 2 energy audit meeting the requirements of ASABE S612.

Scenario Feature Measure: Horse Power

Scenario Unit: Horse Power

Scenario Typical Size: 1

Scenario Cost: \$2,712.28

Scenario Cost/Unit: \$2,712.28

Cost Details (by category):

Component Name	ID	Component Description	Unit	Price (\$/unit)	Quantity	Cost
Labor						
Skilled Labor	230	Labor requiring a high level skill set: Includes carpenters, welders, electricians, conservation professionals involved with data collection, monitoring, and or record keeping, etc.	Hour	\$29.26	4	\$117.04
Materials						
Scroll Compressor - 5 HP	1183	Scroll compressor, 5 Horsepower, controls, wiring, and appurtenances. Materials only.	Each	\$2,595.24	1	\$2,595.24

Practice: 374 - Farmstead Energy Improvement**Scenario: #6 - Variable Speed Drive > 5 HP****Scenario Description:**

The typical scenario consists of a variable speed drive (VSD) and appurtenances, such as hook-ups, control panels, wiring, control blocks, filters, switches, pads, etc. attached to an electric motor used to drive a ventilation fan, irrigation pumps, vacuum pump, or similar equipment involved with agricultural production. The motor size, on which the VSD is added, is larger than 5 HP.

Before Situation:

The system is inefficient when a motor operates at constant speed to satisfy a load which varies as to flow rate and/or pressure requirements.

After Situation:

An on-farm energy audit has determined that energy use can be reduced through use of a VSD to control electric motors. After the VSD is applied, the motor speed can be adjusted to reduce power requirements and better match varied flow or pressure requirements. Associated practices/activities: may include 122-AgEMP - HQ, and other activities within 374-Farmstead Energy Improvement. The resource concern is inefficient use of energy in the farm operation which increases dependence on non-renewable energy sources and can be addressed through improved energy efficiency. Any improvements are based on a Type 2 energy audit meeting the requirements of ASABE S612.

Scenario Feature Measure: HP

Scenario Unit: Horsepower

Scenario Typical Size: 50

Scenario Cost: \$11,484.58

Scenario Cost/Unit: \$229.69

Cost Details (by category):

Component Name	ID	Component Description	Unit	Price (\$/unit)	Quantity	Cost
Labor						
Skilled Labor	230	Labor requiring a high level skill set: Includes carpenters, welders, electricians, conservation professionals involved with data collection, monitoring, and or record keeping, etc.	Hour	\$29.26	8	\$234.08
Materials						
Variable Speed Drive, 50 HP	1288	Variable speed drive for 50 Horsepower electric motor. Does not include motor. Materials only.	Horsepower	\$225.01	50	\$11,250.50

Practice: 374 - Farmstead Energy Improvement**Scenario: #7 - Automatic Controller System****Scenario Description:**

The typical scenario consists of an automatic control system installed on an existing manually controlled agricultural system. Typical components may include any of the following: wiring, sensors, data logger, logic controller, communication link, software, switches, and relay.

Before Situation:

A manually controlled system is existing in an agricultural facility that causes the inefficient use of energy, as evidenced by an on-farm energy audit.

After Situation:

An on-farm energy audit has determined that energy use can be reduced through use of an automatic controller that helps regulate the energy consumption of the existing system. Associated practices/activities may include: 122-AgEMP - HQ, and other activities within 374-Farmstead Energy Improvement. The resource concern is inefficient use of energy in the farm operation which increases dependence on non-renewable energy sources and can be addressed through improved energy efficiency. Any improvements are based on a Type 2 energy audit meeting the requirements of ASABE S612.

Scenario Feature Measure: Each system

Scenario Unit: Each

Scenario Typical Size: 1

Scenario Cost: \$1,408.26

Scenario Cost/Unit: \$1,408.26

Cost Details (by category):

Component Name	ID	Component Description	Unit	Price (\$/unit)	Quantity	Cost
Labor						
Skilled Labor	230	Labor requiring a high level skill set: Includes carpenters, welders, electricians, conservation professionals involved with data collection, monitoring, and or record keeping, etc.	Hour	\$29.26	8	\$234.08
Materials						
Switches and Controls, Wi-Fi system and software	1194	Software with built-in cellular or Wi-Fi communication commonly used to control pumps and irrigation systems	Each	\$415.23	1	\$415.23
Switches and Controls, temp sensors	1192	Temperature and soil moisture sensors installed as part of an electronic monitoring (with or without wireless telecommunications) commonly used to control pumps and irrigation systems	Each	\$605.73	1	\$605.73
Switches and Controls, programmable controller	1193	Programmable logic controller (with or without wireless telecommunications) commonly used to control pumps and irrigation systems	Each	\$153.22	1	\$153.22

Practice: 374 - Farmstead Energy Improvement**Scenario: #8 - Motor Upgrade > 100 HP****Scenario Description:**

The typical scenario consists of replacing an existing electric motor used to drive a ventilation fan, irrigation pumps, vacuum pump, or similar equipment involved with agricultural production with a new, high efficiency motor. The motor size is larger than 100 horsepower.

Before Situation:

The system is inefficient with a standard efficiency motor.

After Situation:

An on-farm energy audit has determined that energy use can be reduced through use of a NEMA premium efficiency motor. Associated practices/activities may include: 122-AgEMP - HQ, and other activities within 374-Farmstead Energy Improvement. The resource concern is inefficient use of energy in the farm operation which increases dependence on non-renewable energy sources and can be addressed through improved energy efficiency. Any improvements are based on a Type 2 energy audit meeting the requirements of ASABE S612.

Scenario Feature Measure: Horsepower

Scenario Unit: Horsepower

Scenario Typical Size: 150

Scenario Cost: \$22,928.04

Scenario Cost/Unit: \$152.85

Cost Details (by category):

Component Name	ID	Component Description	Unit	Price (\$/unit)	Quantity	Cost
Labor						
Skilled Labor	230	Labor requiring a high level skill set: Includes carpenters, welders, electricians, conservation professionals involved with data collection, monitoring, and or record keeping, etc.	Hour	\$29.26	16	\$468.16
Materials						
Motor, electric, NEMA Premium, 200 HP	1175	Premium NEMA approved electric motor, 200 Horsepower and all required appurtenances. Includes materials and shipping only.	Each	\$22,459.88	1	\$22,459.88

Practice: 374 - Farmstead Energy Improvement**Scenario: #9 - Motor Upgrade 10-100 HP****Scenario Description:**

The typical scenario consists of replacing an existing electric motor used to drive a ventilation fan, irrigation pumps, vacuum pump, or similar equipment involved with agricultural production with a new, high efficiency motor. The motor size is equal to or larger than 10 and less than or equal to 100 horsepower.

Before Situation:

The system is inefficient with a standard efficiency motor.

After Situation:

An on-farm energy audit has determined that energy use can be reduced through use of a NEMA premium efficiency motor. Associated practices/activities may include: 122-AgEMP - HQ, and other activities within 374-Farmstead Energy Improvement. The resource concern is inefficient use of energy in the farm operation which increases dependence on non-renewable energy sources and can be addressed through improved energy efficiency. Any improvements are based on a Type 2 energy audit meeting the requirements of ASABE S612.

Scenario Feature Measure: Horsepower

Scenario Unit: Horsepower

Scenario Typical Size: 50

Scenario Cost: \$6,139.43

Scenario Cost/Unit: \$122.79

Cost Details (by category):

Component Name	ID	Component Description	Unit	Price (\$/unit)	Quantity	Cost
Labor						
Skilled Labor	230	Labor requiring a high level skill set: Includes carpenters, welders, electricians, conservation professionals involved with data collection, monitoring, and or record keeping, etc.	Hour	\$29.26	8	\$234.08
Materials						
Motor, electric, NEMA Premium, 50 HP	1173	Premium NEMA approved electric motor, 50 Horsepower and all required appurtenances. Includes materials and shipping only.	Each	\$5,905.35	1	\$5,905.35

Practice: 374 - Farmstead Energy Improvement**Scenario: #10 - Motor Upgrade > 1 and < 10 HP****Scenario Description:**

The typical scenario consists of replacing an existing electric motor used to drive a ventilation fan, irrigation pumps, vacuum pump, or similar equipment involved with agricultural production with a new, high efficiency motor. The motor size is larger than 1 and less than 10 horsepower.

Before Situation:

The system is inefficient with a standard efficiency motor.

After Situation:

An on-farm energy audit has determined that energy use can be reduced through use of a NEMA premium efficiency motor. Associated practices/activities may include: 122-AgEMP - HQ, and other activities within 374-Farmstead Energy Improvement. The resource concern is inefficient use of energy in the farm operation which increases dependence on non-renewable energy sources and can be addressed through improved energy efficiency. Any improvements are based on a Type 2 energy audit meeting the requirements of ASABE S612.

Scenario Feature Measure: Horsepower

Scenario Unit: Horsepower

Scenario Typical Size: 5

Scenario Cost: \$856.34

Scenario Cost/Unit: \$171.27

Cost Details (by category):

Component Name	ID	Component Description	Unit	Price (\$/unit)	Quantity	Cost
Labor						
Skilled Labor	230	Labor requiring a high level skill set: Includes carpenters, welders, electricians, conservation professionals involved with data collection, monitoring, and or record keeping, etc.	Hour	\$29.26	4	\$117.04
Materials						
Motor, electric, NEMA Premium, 5 HP	1171	Premium NEMA approved electric motor, 5 Horsepower and all required appurtenances. Includes materials and shipping only.	Each	\$739.30	1	\$739.30

Practice: 374 - Farmstead Energy Improvement**Scenario: #11 - Motor Upgrade <= 1 HP****Scenario Description:**

The typical scenario consists of replacing an existing electric motor used to drive a ventilation fan, irrigation pumps, vacuum pump, or similar equipment involved with agricultural production with a new, high efficiency motor. The motor size is less than or equal to 1 horsepower.

Before Situation:

The system is inefficient with a standard efficiency motor.

After Situation:

An on-farm energy audit has determined that energy use can be reduced through use of a NEMA premium efficiency motor. Associated practices/activities may include: 122-AgEMP - HQ, and other activities within 374-Farmstead Energy Improvement. The resource concern is inefficient use of energy in the farm operation which increases dependence on non-renewable energy sources and can be addressed through improved energy efficiency. Any improvements are based on a Type 2 energy audit meeting the requirements of ASABE S612.

Scenario Feature Measure: Horsepower

Scenario Unit: Horsepower

Scenario Typical Size: 1

Scenario Cost: \$569.95

Scenario Cost/Unit: \$569.95

Cost Details (by category):

Component Name	ID	Component Description	Unit	Price (\$/unit)	Quantity	Cost
Labor						
Skilled Labor	230	Labor requiring a high level skill set: Includes carpenters, welders, electricians, conservation professionals involved with data collection, monitoring, and or record keeping, etc.	Hour	\$29.26	4	\$117.04
Materials						
Motor, electric, NEMA Premium, 1 HP	1169	Premium NEMA approved electric motor, 1 Horsepower and all required appurtenances. Includes materials and shipping only.	Each	\$452.91	1	\$452.91

Practice: 374 - Farmstead Energy Improvement**Scenario: #12 - Heating, radiant systems****Scenario Description:**

Replace "pancake" Brood Heaters in a poultry house with Radiant Tube Heaters, or similar. Replacement will require the materials and labor to remove existing heating system, re-plumb gas lines, cables and wench system to retrofit new radiant tube heaters, and miscellaneous items to complete the installation. Alternate acceptable radiant heating systems can include radiant brooders and quad radiant systems as evidenced by the energy audit. The typical scenario consists of the replacement of 28 brood heaters with 6 radiant tube heaters.

Before Situation:

Inefficient heat distribution equipment, such as conventional "pancake" brood heaters. The Pancake brooder, mounted at a low installation height, primarily warms the air. They provide a one-to-two foot perimeter at desired temperatures around each brooder. A large number of brooders are required to cover a significant percent of floor space. As the warmed air naturally rises it loses effectiveness for poultry on the ground.

After Situation:

Energy use is reduced through installation of a more efficient heater. Radiant tube heaters primarily warm objects within a direct line of sight (similar to the sun or an open fire). Air temperature is of relatively little importance for a radiant heating systems to be effective. As a result, radiant systems are typically installed 5' or more above the floor level. This height extends the distribution of the radiant heat over a larger area than is possible with pancake style heaters. A roughly 16' diameter radiant heat zone heats over twice that of a conventional pancake brooder. Associated practices/activities may include: 122-AgEMP - HQ, and other activities within 374-Farmstead Energy Improvement. The resource concern is inefficient use of energy in the farm operation which increases dependence on non-renewable energy sources and can be addressed through improved energy efficiency. Any improvements are based on a Type 2 energy audit meeting the requirements of ASABE S612.

Scenario Feature Measure: Each**Scenario Unit:** Each**Scenario Typical Size:** 6**Scenario Cost:** \$8,845.24**Scenario Cost/Unit:** \$1,474.21**Cost Details (by category):**

Component Name	ID	Component Description	Unit	Price (\$/unit)	Quantity	Cost
Labor						
Skilled Labor	230	Labor requiring a high level skill set: Includes carpenters, welders, electricians, conservation professionals involved with data collection, monitoring, and or record keeping, etc.	Hour	\$29.26	16	\$468.16
Materials						
Heater, radiant tube	1163	Radiant tube heater rated at 125,000 BTU/hour. Materials only.	Each	\$1,396.18	6	\$8,377.08

Practice: 374 - Farmstead Energy Improvement**Scenario: #13 - Heating, building****Scenario Description:**

Replace existing low efficiency heaters with new high efficiency heaters. High-efficiency heating systems include any heating unit with efficiency rating of 80%+ for fuel oil and 90%+ for natural gas and propane. Applications may be air heating/building environment and hydronic (boiler) heating for agricultural operations, including under bench, or root zone heating. An alternative to heater replacement might be the addition of climate control system and electronic temperature controls with +/- 1 degree F differential, to reduce the annual run time.

Before Situation:

Buildings heated with low efficiency heaters or heaters without proper electronic climate controls

After Situation:

Higher efficiency heaters reduce energy consumption, energy costs, and GHG emissions. These replacement systems can be fueled by natural gas, propane, or fuel oil. Associated practices/activities: 122-AgEMP - HQ and other activities within 374-Farmstead Energy Improvement. The resource concern is inefficient use of energy in the farm operation which increases dependence on non-renewable energy sources and can be addressed through improved energy efficiency. Any improvements are based on a Type 2 energy audit meeting the requirements of ASABE S612.

Scenario Feature Measure: Rated Heat Output

Scenario Unit: 1000 BTU/Hour

Scenario Typical Size: 750

Scenario Cost: \$6,888.16

Scenario Cost/Unit: \$9.18

Cost Details (by category):

Component Name	ID	Component Description	Unit	Price (\$/unit)	Quantity	Cost
Labor						
Skilled Labor	230	Labor requiring a high level skill set: Includes carpenters, welders, electricians, conservation professionals involved with data collection, monitoring, and or record keeping, etc.	Hour	\$29.26	16	\$468.16
Materials						
Heater, high efficiency	1165	Natural gas, propane, or fuel oil unit heater or boiler and venting materials. Based on input kBTU/hour. Includes materials and shipping only.	1,000 BTU/Hour	\$8.56	750	\$6,420.00

Practice: 374 - Farmstead Energy Improvement**Scenario: #14 - Heating, attic heat recovery vents****Scenario Description:**

Install actuated inlets or automatic latching gravity inlets that draw warmer, drier air from the attic to assist with moisture and heat control when ventilation fans are being operated in poultry houses and swine barns. Other systems to transfer heat, as detailed in ASABE S612-compliant energy audit may also be used. Based on a 40' x 500' poultry house.

Before Situation:

Heated buildings with attic spaces but no means to transfer heat between the heated space, attic, and ambient (outside) air when relative conditions allow for reduced energy use.

After Situation:

Attic vents or inlets allow dry warm air from the attic to circulated through out the building. By using pre-warmed air from the attic less energy is needed for heating 122-AgEMP - HQ and other activities within 374-Farmstead Energy Improvement. The resource concern is inefficient use of energy in the farm operation which increases dependence on non-renewable energy sources and can be addressed through improved energy efficiency. Any improvements are based on a Type 2 energy audit meeting the requirements of ASABE S612.

Scenario Feature Measure: Each inlet

Scenario Unit: Each

Scenario Typical Size: 14

Scenario Cost: \$2,193.94

Scenario Cost/Unit: \$156.71

Cost Details (by category):

Component Name	ID	Component Description	Unit	Price (\$/unit)	Quantity	Cost
Labor						
Skilled Labor	230	Labor requiring a high level skill set: Includes carpenters, welders, electricians, conservation professionals involved with data collection, monitoring, and or record keeping, etc.	Hour	\$29.26	24	\$702.24
Materials						
Inlet, Attic Ceiling	2414	Poultry house attic air inlets. Includes materials only.	Each	\$106.55	14	\$1,491.70

Practice: 374 - Farmstead Energy Improvement**Scenario: #15 - Grain Dryer****Scenario Description:**

A replacement continuous dryer rated for an appropriate rated bushel/per hour capacity for the operation that includes a microcomputer-based control system that adjusts the amount of time the crop remains in the dryer in order to achieve a consistent and accurate moisture content in the dried product. Alternate types of replacement dryers which reduce energy use are acceptable as evidenced by the energy audit. The typical operation requires a rated capacity of 860 bushels per hour.

Before Situation:

Wet crop is loaded in the top of a horizontal, continuous dryer. Dried crop is augured from the bottom of the dryer. The heated air from the unit's burners passes from the burner plenum through the grain. An on-farm energy audit has identified inefficient manual control of the dryer where the operator controls the plenum temperature and the discharge auger speed to achieve the desired final moisture content. Moisture content is based on measurement of grain leaving the dryer. The plenum temperature setting depends on the moisture content of crop with a typical value of 220 F. The burner cycles on and off, automatically, as necessary to maintain the plenum temperature selected by the operator.

After Situation:

Energy use is reduced through installation of a more efficient continuous dryer that uses a microcomputer-based controller to reduce overdrying and total time of operation. Associated practices/activities may include: 122-AgEMP - HQ, and other activities within 374-Farmstead Energy Improvement. The resource concern is inefficient use of energy in the farm operation which increases dependence on non-renewable energy sources and can be addressed through improved energy efficiency. Any improvements are based on a Type 2 energy audit meeting the requirements of ASABE S612.

Scenario Feature Measure: Rated capacity of the dryer

Scenario Unit: Bushel per Hour

Scenario Typical Size: 860

Scenario Cost: \$77,961.04

Scenario Cost/Unit: \$90.65

Cost Details (by category):

Component Name	ID	Component Description	Unit	Price (\$/unit)	Quantity	Cost
Labor						
Skilled Labor	230	Labor requiring a high level skill set: Includes carpenters, welders, electricians, conservation professionals involved with data collection, monitoring, and or record keeping, etc.	Hour	\$29.26	16	\$468.16
Materials						
Grain dryer, Centrifugal, 20'	1160	Grain dryer, 20 foot Centrifugal with rated capacity of 785 bushels/hour. Materials only.	Bushels per Hour	\$87.72	172	\$15,087.84
Grain dryer, Axial, 16'	1159	Grain dryer, 16 foot Axial with rated capacity of 600 bushels/hour. Materials only.	Bushels per Hour	\$82.01	172	\$14,105.72
Grain dryer, Centrifugal, 24'	1161	Grain dryer, 24 foot Centrifugal with rated capacity of 860 bushels/hr. Materials only.	Bushels per Hour	\$93.95	172	\$16,159.40
Grain dryer, Axial 28'	1162	Grain dryer, 28 foot Axial with rated capacity of 990 bushels/hr. Materials only.	Bushels per Hour	\$91.87	172	\$15,801.64
Grain dryer, Axial, 12'	1158	Grain dryer, 12 foot Axial with rated capacity of 460 bushels/hour. Materials only.	Bushels per Hour	\$94.99	172	\$16,338.28